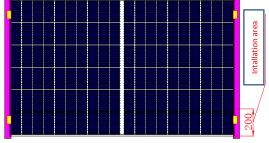


Amendment to "User Manual" with additional mounting options for Trina Solar PV modules

This document is intended to add mounting options in addition to the already existing and described methods within the Trina Solar User Manuals.

Option 1: short side clamping with 4 clamps AND rail underneath the module short side



Clamp position can be within the range 0 – xxx mm(clamping range refer to the table below) for all 4 clamps attached to the module short side

				
Product Code	Maximum Test Load*	Maximum Test Load*	Clamping range	
	(Front side +)	(Back side -)		
DE08M(II),	2000Pa	1800Pa	0 – 200mm	
DE08M.08(II)				
DEG8M.20(II),	1800Pa	1600Pa	0 – 200mm	
DEG8MC.20(II)				
DE06M.08(II),	2200Pa	1800Pa	0 – 200mm	
DE06M(II),				
DD06M.05(II)				
DEG6M.20(II)	2000Pa	1600Pa	0 – 200mm	
DE15M(II)	1200Pa	1200Pa	0 – 200mm	
DEG15MC.20(II)	1000Pa	1000Pa	0 – 200mm	
DEG15M.20(II)				
PEG15H.20				
DE17M(II)	1000Pa	1000Pa	0 – 200mm	
DEG17MC.20(II)	800Pa	800Pa	0 – 200mm	
DE18M(II)	500Pa	500Pa	0 – 200mm	
DEG18MC.20(II)	700Pa	700Pa	0 – 200mm	

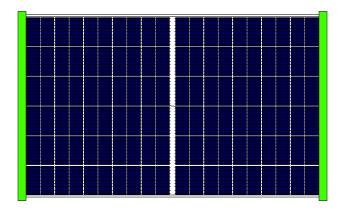
Solid mounting rail under the module which fully supports the module frame from underneath and is also used to fix the clamps into Module clamp which has to fulfill Trina's minimum requirements in terms of grip length and grip depth

Π



Option 2: <u>short side slide-in/insertion</u>

Module short sides are inserted in slide-in rails completely.

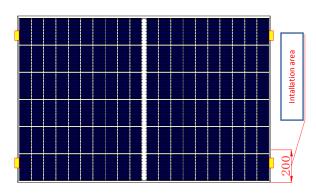


	Maximum Test	Maximum Test	
Product Code	Load*	Load*	
	(Front side +)	(Back side -)	
DE08M(II), DE08M.08(II)	2000Pa	1800Pa	
DEG8M.20(II), DEG8MC.20(II)	1800Pa	1600Pa	
DE06M.08(II), DE06M(II),	2200Pa 1800Pa		
DD06M.05(II)			
DEG6M.20(II)	2000Pa	1600Pa	
DE15M(II)	1200Pa	1200Pa	
DEG15MC.20(II)	1000Pa	1000Pa	
DEG15M.20(II)			
PEG15H.20			
DE17M(II)	1000Pa	1000Pa	
DEG17MC.20(II)	800Pa	800Pa	
DE18M(II)	500Pa	500Pa	
DEG18MC.20(II)	700Pa	700Pa	

Solid mounting rail supporting the module frame from underneath and from the top (C-shape type of rail) in which the module frame is held, no clamp needed

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Option 3: <u>short side clamping with 4 clamps AND only punctual support underneath</u> <u>module frame</u>



Clamp position can be within the range 0 – xxx mm (clamping range refer to the table below) for all 4 clamps attached to the module short side, clamping range can be asymmetrical, clamp 1&2 can have a different position form the module edge compared to clamp 3 & 4

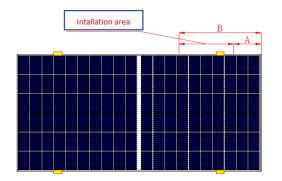
Product Code	Maximum Test Load* (Front side +)	Maximum Test Load* (Back side -)	Clamping range		
DE08M(II),	1800Pa	1800Pa	0 – 200mm		
DE08M.08(II)					
DEG8M.20(II),	1700Pa	1700Pa	0 – 200mm		
DEG8MC.20(II)					
DE06M.08(II),	2000Pa	2000Pa	0 – 200mm		
DE06M(II),					
DD06M.05(II)					
DEG6M.20(II)	1900Pa	1900Pa	0 – 200mm		
DE15M(II)	1200Pa	1200Pa	0 – 200mm		
DEG15MC.20(II)	1000Pa	1000Pa	0 – 200mm		
DEG15M.20(II)					
PEG15H.20					
DE17M(II)	1200Pa	1200Pa	0 – 200mm		
DEG17MC.20(II)	1000Pa	1000Pa	0 – 200mm		
DE18M	1200Pa	1200Pa	0 – 200mm		
DEG18MC.20	1300Pa	1300Pa	0 – 200mm		



Module clamp which has to fulfill Trina's minimum requirements in terms of grip length and grip depth



Option4: long side clamping AND only punctual support underneath module frame



Clamp position can be within the range xxx – xxx mm (clamping range refer to the table below) for all 4 clamps attached to the module long side

Product Code	Front side Load	Back side Load	Clamping range	
			А	В
DE08M(II), DE08M.08(II)	2400Pa	2400Pa	100	600
DEG8M.20(II), DEG8MC.20(II)	2400Pa	2400Pa	100	600
DE06M.08(II) DE06M(II) DD06M.05(II)	2400Pa	2400Pa	100	600
DEG6M.20(II)	2400Pa	2400Pa	100	600
DE15M(II)	1800Pa	1800Pa	200	600
DEG15MC.20(II)	1800Pa	1800Pa	200	600
DE17M(II)	1800Pa	1800Pa	200	600
DEG17MC.20(II)	1800Pa	1800Pa	200	600
DE18M(II)	1700Pa	1700Pa	200	600
DEG18MC.20(II)	1700Pa	1700Pa	200	600

Module clamp which has to fulfill Trina's minimum requirements in terms of grip length and grip depth